

# TECHNICAL DATA SHEET



## AEROSOLS



## Lubricating – oiling – greasing DRILL AND CUTTING OIL

WIKO DRILL AND CUTTING OIL is special high-performance lubrication oil without aggressive additives. The lubricating oil extends the service life of machining tools many times and significantly reduces the production scrap - even with hard and brittle materials.

- Increases operating life of machining tools
- Reduction of waste
- High temperature resistant
- Good adhesive strength – no slipping of drilling tools. Prevents damages to surface
- Eco-friendly due to absence of chlorine, Sulphur, barium, lead, cadmium, nitrate, PC Band formaldehyde

## Application areas

- Perfectly suited for all machining processes in need of a highly effective cooling lubricant
- Thread cutting, grinding, sawing, drilling, lathing, shaving, blanking and etching
- Applicable for all steel grades, cast iron, stainless steel grades, copper, brass, aluminum and all corresponding alloys

## Sizes / article number

400 ml can

ABUS.D400

## Application

Shake the aerosol can intensively. Perform a spray testing. Spray from an appropriate distance to the machining tool. Clean copper and copper alloys with water after the application.

## Storage & Durability

The shelf life is, at the optimum storage temperature of +5 °C to +25 °C in the closed original container, a maximum of 12 months. A higher storage temperature leads to a significantly lower durability. The storage temperature must not fall below +5 °C.

### Note:

Please note the information and notes in our respective safety data sheets. The data contained herein are for informational purposes only and are believed to be accurate to the best of our knowledge. We assume no liability for the results. For optimum functionality of the adhesive system, please only use the cartridge and mixer systems tested and released by GLUETEC. The product is only suitable for professional and experienced users. It is the user's own responsibility to take precautions to protect property and people from the hazards that may be encountered in handling and using these products. Accordingly, GLUETEC specifically disclaims any warranty, expressed or implied, including any warranty or suitability commitments for a particular purpose. In particular, GLUETEC disclaims all liability for consequential or indirect damages of any kind.