TECHNICAL DATA SHEET



AEROSOLS



Spray adhesives SPRAY ADHESIVE BODYWORK

WIKO ADHESIVE BODYWORK is a low odour, transparent, high performance contact adhesive with extremely fast initial adhesion. The product also bonds materials that are difficult to glue, creating permanent and inseparable bonds.

- Fast, strong and reliable initial adhesion
- Low odour and transparent
- Excellently suited for porous materials

Application areas

- Bonding of foam plastics, jute, felt, textiles, insulating materials, expanded polystyrene (limited), wood, veneer and metal. All materials can be bonded among each other and with each other.
- Not suited for plasticized PVC, natural and synthetic leather (fat content below 12%) and other softer materials

Sizes / article number

400 ml can

ASPK.D400

Application

Shake the aerosol can intensively before use. The surfaces must be clean, grease-free and dry. Use a suitable WIKO cleaner for this purpose (e.g. WIKO INDUSTRIESCHNELLREINIGER Art. No. AISR.D400). Spray the adhesive thinly from a distance of 20 - 30 cm, then allow to flash off for approx. 3 - 5 minutes (depending on ambient temperature). Then press together with strong pressure.

Prime metal surfaces, porous, uneven or absorbent substrates with a very thin layer of adhesive, allow to flash off for 5 minutes and only then spray on the adhesive layer - as described.

The optimum flash-off time is reached when the adhesive surface no longer pulls threads when pressed with the finger and feels dry. The setting time is approx. 24 hours. After use, be sure to spray the can freely overhead until only propellant gas escapes to prevent the valve and spray head from sticking.

Storage & Durability

The shelf life is, at the optimum storage temperature of +5 °C to +25 °C in the closed original container, a maximum of 12 months. A higher storage temperature leads to a significantly lower durability. The storage temperature must not fall below +5 °C.

Note:

Please note the information and notes in our respective safety data sheets. The data contained herein are for informational purposes only and are believed to be accurate to the best of our knowledge. We assume no liability for the results. For optimum functionality of the adhesive system, please only use the cartridge and mixer systems tested and released by GLUETEC. The product is only suitable for professional and experienced users. It is the user's own responsibility to take precautions to protect property and people from the hazards that may be encountered in handling and using these products. Accordingly, GLUETEC specifically disclaims any warranty, expressed or implied, including any warranty or suitability commitments for a particular purpose. In particular, GLUETEC disclaims all liability for consequential or indirect damages of any kind.



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