TECHNISCHES DATENBLATT



CYANOACRYLATE ADHESIVES



ACCESSORIES SUPER GLUE AKTIVATOR

WIKO SUPER GLUE AKTIVATOR is applied in case of suboptimal environmental conditions, thick adhesives layers as well as inactive materials. Additionally, WIKO SUPER GLUE AKTIVATOR is used to cure unintentionally leaked adhesive. The product is clear and not blooming.

Properties

- Product is clear and non blooming in comparison to many competing products
- Product is used to activate WIKO super glue
- Consists of activator additives, solvents and the propellant gas propane/butane

Sizes / article number

15 ml bottle (brush cap)	SGAK.F15
150 ml spray can	SGAK.D150
200 ml spray can	SGAK.D200
1.000 ml can	SGAK.D1000

Application areas

The application of WIKO AKTIVATOR spray becomes necessary at suboptimal environmental conditions (e.g. dry air, cold). The curing of the adhesive is considerably increased. The product is especially recommended for high adhesive layer thicknesses, for bonding inactive materials (does not replace priming) and disadvantageous working conditions.

Storage & Durability

The shelf life is, at the optimum storage temperature of +5 °C to +25 °C in the closed original container, a maximum of 12 months. A higher storage temperature leads to a significantly lower durability. The storage temperature must not fall below +2 °C. Protect the product from direct sunlight or heat, frost and humidity.

Application

The recommended processing temperature is between +10 $^{\circ}$ C up to +30 $^{\circ}$ C. Shake the can shortly before the application. WIKO AKTIVATOR spray can be used in two different ways.

Before the adhesion:

Before use, compatibility tests should be performed. Apply the spray one-sided and let it evaporate. Apply WIKO SUPER GLUE onto the surface that was not sprayed with activator. Afterwards, quickly assemble the parts and let the adhesive cure.

Spray the adhesive and let it cure. In order to achieve a smooth surface, a sufficient spray distance of approx. 30 cm has to be maintained.

Note:

Please note the information and notes in our respective safety data sheets. The data contained herein are for informational purposes only and are believed to be accurate to the best of our knowledge. We assume no liability for the results. For optimum functionality of the adhesive system, please only use the cartridge and mixer systems tested and released by GLUETEC. The product is only suitable for professional and experienced users. It is the user's own responsibility to take precautions to protect property and people from the hazards that may be encountered in handling and using these products. Accordingly, GLUETEC specifically disclaims any warranty, expressed or implied, including any warranty or suitability commitments for a particular purpose. In particular, GLUETEC disclaims all liability for consequential or indirect damages of any kind.



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